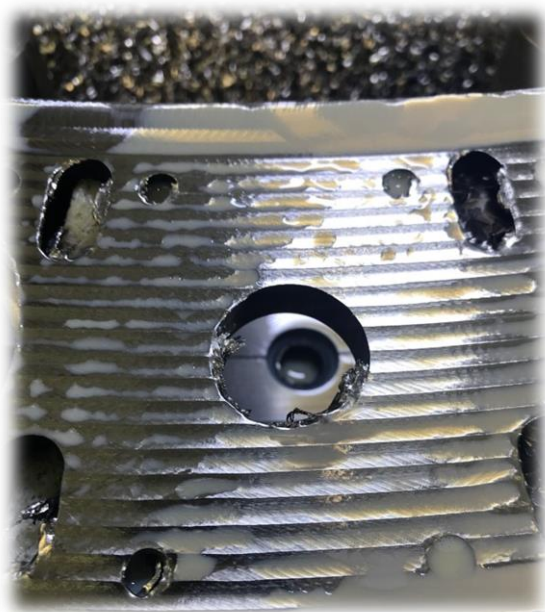
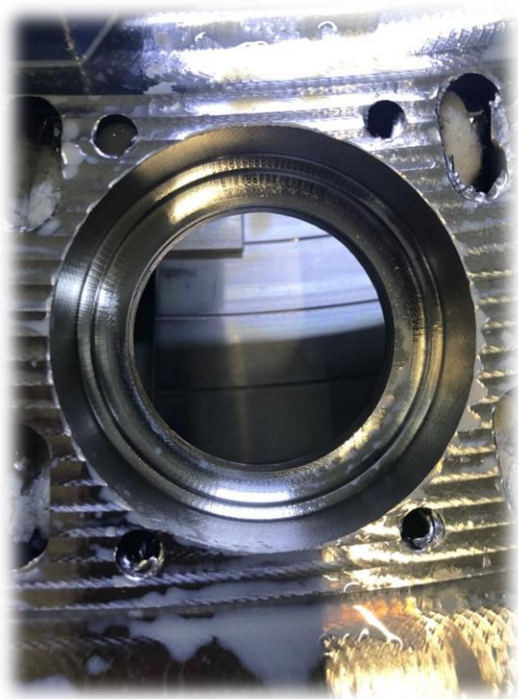


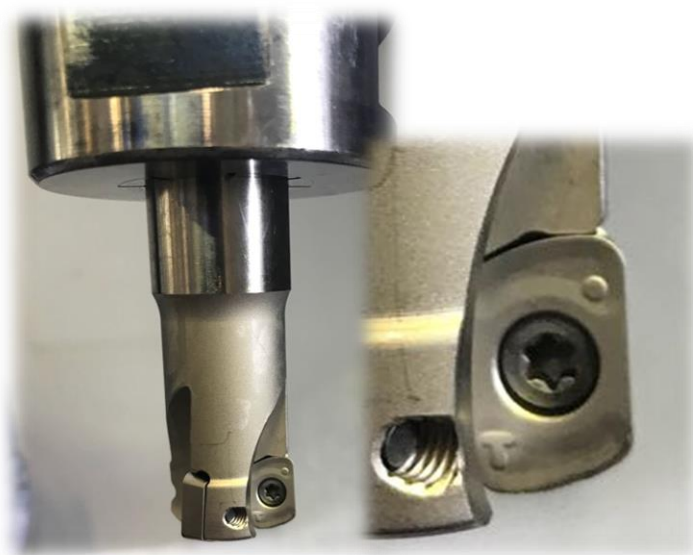
INCONEL 718



Foro di partenza d. 30



Macchina : DMG
Attacco : HsK A 63
Mandrino : FORTE SERRAGGIO
Materiale : Inconel 718
Lubrificazione : Emulsione 10%



Inserto dopo 44 min

Fresa : C300C-20R03-07
Lunghezza fresa : 45 mm
Inserto : EPHT 070515 XT C540
Vt = 45 m/min S= 716
Fz = 0,35 mm/dente F= 797 mm/min
Ae = 9 mm Ap = 0,5 mm

Tempo contatto 44 minuti