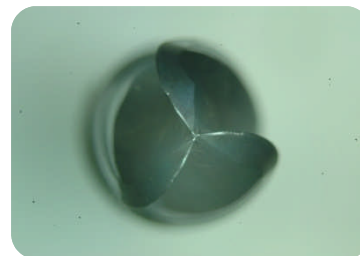
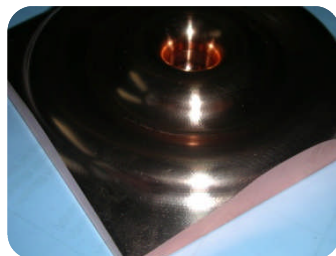
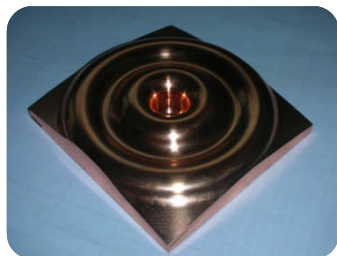


Fresatura elettrodi in rame

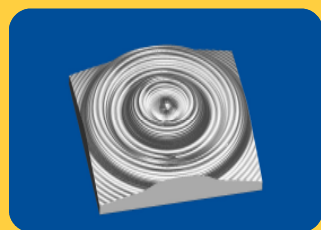


Materiale : Rame elettrolitico

Macchina : Hurco VMX24S

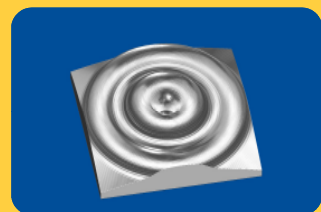
Attacco : DIN69871 ISO40

Fresa sferica Ø6 3 tagli **CFB3060-900**



Sgrossatura

S	F	Ad	Rd
12000	6000	0.6	3



Semifinitura

S	F	Ad	Rd
12000	6000	0.7	0.7



Finitura

S	F	Ad	Rd
15000	2000	0.1	0.1

Obiettivo

- Ottenere minima rugosità
- Abbassare tempi di esecuzione
- Sgrossatura e finitura con un unico utensile

Risultato

- Ottima rugosità : 0.4µm
- Tempo totale : 97 minuti (dim. 100x100)